**Thermo-Flex™ 500**

**100% Acrylic Roof Coating System**

**Product Description**

**THERMO-FLEX 500 Acrylic Roof Coating** is an acrylic elastomeric fluid-applied coating designed to enhance energy savings and water resistance protecting the assets and increase the longevity of the structure. **TF 500** Series withstands intense heat and ultraviolet rays in humid climates.

**TF 500** is formulated using advanced all-acrylic polymer technology for application over spray polyurethane foam applications. **TF 500** is ideal for low slope roofs with positive drainage.

**Performance Characteristics**

- Superior exterior durability and UV light resistance
- Seamless, fully-adhered elastomeric membrane
- Water Resistant
- Excellent dirt pick-up resistance
- Low temperature flexibility down to -15°F
- Low maintenance/renewable

<table>
<thead>
<tr>
<th>Product Characteristics</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard Colors:</td>
</tr>
<tr>
<td>TF 501 – White</td>
</tr>
<tr>
<td>TF 502 – Light Gray</td>
</tr>
<tr>
<td>TF 503 – Tan</td>
</tr>
<tr>
<td>Dry to Touch:</td>
</tr>
<tr>
<td>Tack Free:</td>
</tr>
<tr>
<td>Recoat Window:</td>
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</tbody>
</table>

**Application Guidelines**

Apply **TF 500** directly to spray polyurethane foam on the same day as the installation whenever possible. Do not allow SPF to remain uncoated for more than 48 hours.

Lower temperatures and higher humidity prolong drying and cure time. Apply only when air, surface, & product temperature is above 55 °F. DO NOT apply when temperatures may drop below the dew point or below 40 °F within 6 hours after application.

Apply first coat of **TF 500** over clean, dry surface. After a curing period of approximately three to eight hours (depending on humidity and temperature) apply second coat.

Avoid application late in the day when dew or condensation is likely to form or when rain is expected.

It is recommended that **TF 500** be applied in multiple coats and in multi-directional (north-south, east-west) passes to ensure uniform film build. Backrolling sprayed material may be necessary to fill pinholes in substrate. Final cured dry film thickness must be free of voids, pinholes, holidays, cracks or blisters.

Apply in a minimum of 2 coats with each coat at a maximum rate of 1.5 gallons per 100 square feet, for a total minimum coating rate of 3 gallons per 100 square feet. Additional coats of 1.5 gallons maximum per 100 square feet may be applied to obtain the desired final thickness of coating. The minimum allowable dry mil thickness shall be no less than 24 mils. Granules may be broadcast into the final coating application at a rate of 35 – 40 pounds per 100 square feet. No foot traffic shall be permitted on the finished coated surface for 24 - 72 hours depending on curing conditions after application.

**Surface Preparation & Priming**

Apply only to roofs with adequate positive drainage (i.e. a minimum slope of 1/8 inch per foot). This product is not intended for areas where ponding water might occur. All surfaces must be clean, dry, and sound; free of loose and peeling coatings and mastics, grease, oil, efflorescence, curing agents, form release agents, dirt, mildew and other detrimental foreign matter that will adversely affect adhesion and product performance. Make sure roof is well vented. A primer may be required subject to type and/or condition of the substrate. If surface is one which requires an application of **TF Primer**, Consult Lapolla Technical Service Personnel for specific primer recommendations and substrate preparation procedures.

**Application Equipment**

**TF 500** may be applied by medium nap rollers, brushes, or by conventional or airless spray equipment. Airless spray application is most efficient whereas rolling or brushing may be best for touch-up, flashing and edge terminations or to fill voids, pinholes, holidays or cracks. Brush: Synthetic filament. Roller: 1¼" nap. Airless Spray: Equipment capable of maintaining a minimum of 0.027” or greater orifice tips with 2,300 PSI at the tip. Filter screens should be thirty-mesh or larger.

**Contact Lapolla Industries Technical Service personnel for specific recommendations, pricing and availability of spray and auxiliary equipment.**

**Properties**

<table>
<thead>
<tr>
<th>Properties</th>
<th>Test Method/Requirements</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tensile Strength:</td>
<td>ASTM D2370</td>
<td>300psi (±25)</td>
</tr>
<tr>
<td>Elongation:</td>
<td>ASTM D2370</td>
<td>260% (±25)</td>
</tr>
<tr>
<td>Adhesion:</td>
<td>ASTM C794-D 903</td>
<td>7.0 pli PUF(dry)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>3.6 pli PUF(wet)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1.4 pli Galv. Steel (dry)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>3.0 pli Galv. Steel (wet)</td>
</tr>
<tr>
<td>Hardness (Shore A):</td>
<td>ASTM D2240</td>
<td>62 (±2)</td>
</tr>
<tr>
<td>Permeability:</td>
<td>ASTM D1653A</td>
<td>11 U.S. Perms @ 20mils</td>
</tr>
<tr>
<td>Tear Resistance:</td>
<td>ASTM D624</td>
<td>85 lbs/ln. (±2)</td>
</tr>
<tr>
<td>Solids by Weight:</td>
<td>ASTM D1644</td>
<td>56% (±3)</td>
</tr>
<tr>
<td>Solids by Volume:</td>
<td>ASTM D 2697</td>
<td>45% (±3)</td>
</tr>
<tr>
<td>Weight per Gallon:</td>
<td>ASTM D1475</td>
<td>11.65 (±.2)</td>
</tr>
<tr>
<td>Theoretical Coverage:</td>
<td>13-14 dry mls</td>
<td>1.5 gallons</td>
</tr>
<tr>
<td>Viscosity (cps):</td>
<td>ASTM D 562</td>
<td>110 K.U. (±8)</td>
</tr>
</tbody>
</table>

**Adhesion to Various Surfaces**

- 3.0 pli Galv. Steel (wet)
- 1.4 pli Galv. Steel (dry)
- 3.6 pli PUF (wet)
- 1.4 pli Galv. Steel (dry)
- 3.0 pli Galv. Steel (wet)
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Rev. Date 01/23/2017

CLEAN UP
Promptly clean hands, tools, and equipment with warm soapy water.

Product Handling
Some separation may occur during shipment and storage, therefore the contents of each container should be thoroughly power mixed for ten (10) to fifteen (15) minutes before application. Product should never be thinned. TF 500 is a water-based elastomeric acrylic coating which will freeze and become unusable at temperatures below 32°F.

PROTECT FROM FREEZING DURING SHIPMENT AND STORAGE
Do not store material at temperatures below 50°F.

SHELF LIFE:
One year from manufactured date when stored properly.

Packaging
WEIGHT PER U.S. GALLON: 11.65 lbs.

Limitations
Do not use on surfaces demonstrating hydrostatic or high vapor pressure. This product is not intended for use in areas where ponding water may be present. Ponding water issues must be eliminated prior to the application of this coating.

General Health & Safety Precautions
This product is intended for use by trained professional personnel. Safety Data Sheets are available and any individual who may come in contact with these products should read and understand the S.D.S. In case of emergency contact CARECHEM EMERGENCY NUMBER at (866) 928-0789.

WARNING: Avoid eye contact with the liquid or spray mist. Applicators should wear protective clothing, gloves and use protective equipment on face, hands and other exposed areas.

EYE PROTECTION: Safety glasses, goggles, or a face shield are recommended.

SKIN PROTECTION: Chemical resistant gloves are recommended. Cover as much of the exposed skin area as possible with appropriate clothing.

REPIRATORY PROTECTION is MANDATORY! Respiratory protective equipment, impervious foot wear and protective clothing are required at all times during spray application. Contact Lapolla for a copy of the Respiratory Protection Program developed by OSHA.

INGESTION: Do not take internally. Consider the application and environmental concentrations in deciding if additional protective measures are necessary.

DISCLAIMERS
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